



Effect of Fuels on the Physicochemical Properties and Photocatalytic Activity of Bismuth Oxide, Synthesized using Solution Combustion Method

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Abstract. The potential of bismuth oxide (Bi_2O_3) as a photocatalyst, due to its a wide band gap (2.3-3.3 eV), was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. Fourier Transform InfraRed (FTIR) spectra of the samples confirmed that Bi_2O_3 had formed, as indicated by the functional groups of Bi-O-Bi observed at approximately 830–850 cm^{-1} and Bi-O at 1380 cm^{-1} . X-ray diffractograms indicated that Bi_2O_3 synthesized using urea and glycine fuels was present in the mixed phases of $\alpha\text{-Bi}_2\text{O}_3$ at 2θ of 27.7, 33.3, 27.2 and $\beta\text{-Bi}_2\text{O}_3$ at 2θ of 30.5, 41.8, 45.5, based on the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050, respectively. However, Bi_2O_3 produced by citric acid fuel comprised only $\alpha\text{-Bi}_2\text{O}_3$. Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite, followed by glycine and citric acid. Additionally, the photocatalytic activity on the degradation of methyl orange of Bi_2O_3 synthesized using urea fuel exhibited better photocatalytic activity than the other products, with degradation rate constants of $4.38 \times 10^{-5} \text{ s}^{-1}$, $3.38 \times 10^{-5} \text{ s}^{-1}$, $2.33 \times 10^{-5} \text{ s}^{-1}$ for bismuth oxide synthesized by urea, glycine, and citric acid, respectively.

Keywords: Bismuth oxide (Bi_2O_3); Photocatalytic activity; Photocatalyst; Solution combustion

1. Introduction

Bismuth oxide (Bi_2O_3) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index ($n_{\text{dBi}_2\text{O}_3} = 2.9$), high dielectric permittivity ($\epsilon_r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi_2O_3 for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as titanium dioxide (TiO_2)

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(Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has been demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi₂O₃ depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi₂O₃, including sol-gel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal treatment (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperatures, long reaction times, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time-, energy-, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the metal oxides' formation (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as aluminum oxide (Al₂O₃), nickel (II) oxide NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the products' physicochemical properties; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produced particles with higher porosity compared to urea and citric acid, which occurs because of the fuels' molecular structures. Urea, glycine, and citric acid contain amino (–NH₂) groups, amino and carboxyl (–COOH) groups, and hydroxyl (–OH) and carboxyl (–COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of fuel type on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of Bi₂O₃ synthesized using the solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physicochemical properties of Bi₂O₃ were investigated. The fuels' influence on the structural characteristics of Bi₂O₃ was also evaluated, and the photocatalytic activity of the synthesized Bi₂O₃ was measured using dye degradation.

2. Methods

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, polyethylene glycol (PEG) 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma-Aldrich, Darmstadt, Germany.

2.2. Synthesis of Bi₂O₃ using the Solution Combustion Method

Bi₂O₃ particles were synthesized using a modified method proposed by [La et al. \(2013\)](#). Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved into 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea and glycine, using the same molar ratio as the citric acid. The mass of each added fuel was 1.20, 1.50, and 4.20 g for urea, glycine, and citric acid, respectively.

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Technologies Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using X-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER; Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by Fourier Transform InfraRed (FTIR) in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using Diffuse Reflectance Ultraviolet-Visible Spectroscopy (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi₂O₃ to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under ultraviolet-A (UV-A) light irradiation. The dye solution had also been treated without UVA light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, the percentage of methyl-orange degradation after the photocatalytic process was determined by the Equation 1:

$$\text{degradation percentage} = \left(\frac{C_0 - C_t}{C_0} \right) \times 100 \% \quad (1)$$

with C₀ is the initial concentration of methyl orange (ppm), and C_t is the final concentration of methyl orange (ppm) at *t* time.

3. Results and Discussion

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO₃⁻ groups ([Bhaduri et al., 1996](#)). In this study, bismuth nitrate pentahydrate (Bi(NO₃)₃·5H₂O) was used as the main precursor, and the fuel was varied: urea (CO(NH₂)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇·H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of Bi₂O₃. The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both these fuels have higher carbon content than urea.



Figure 1 Products synthesized using different fuels: (a) urea; (b) glycine; and (c) citric acid, before calcination

To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 2 Bi_2O_3 synthesized using a) urea, b) glycine, and c) citric acid after calcination

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid.

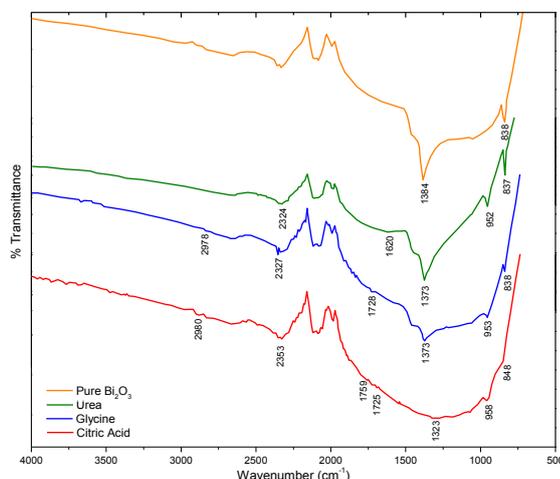


Figure 3 FTIR spectra of pure Bi_2O_3 and Bi_2O_3 particles synthesized using urea, glycine, and citric acid

The spectra depicted the presence of peaks at 837, 838, and 848 cm^{-1} , which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm^{-1} ,

corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm^{-1} . Interestingly, the vibration mode at $\sim 2.300\text{ cm}^{-1}$ was assigned to asymmetric stretching of CO_2 adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO_2 may have been the result of the solutions' combustion. As previously mentioned, CO_2 molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules may have been trapped in the Bi_2O_3 or come into contact with its surface.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm^{-1} , which indicated the existence of amine (N-H) bending, derived from the urea (Piasek and Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm^{-1} , which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm^{-1} , which were assigned to C=O groups and also at 2.880 and 2.978 cm^{-1} , which were attributed to methylene (C-H) stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1. Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi_2O_3 particles, synthesized with the various fuels, after calcination. The Bi_2O_3 particles synthesized using the urea and glycine fuels were a mixture of $\alpha\text{-Bi}_2\text{O}_3$ (monoclinic) and $\beta\text{-Bi}_2\text{O}_3$ (tetragonal) phases. The Bi_2O_3 particles synthesized using the citric acid fuel were $\alpha\text{-Bi}_2\text{O}_3$ (monoclinic) in phase. The presence of $\alpha\text{-Bi}_2\text{O}_3$ was characterized by the highest three peaks for Bi_2O_3 at 2θ for the particles prepared with urea (27.7, 33.3, 27.2), glycine (27.8, 33.4, 27.3), and citric acid (27.892, 33.544, 27.412). The presence of $\beta\text{-Bi}_2\text{O}_3$ was characterized by peaks for Bi_2O_3 at 2θ of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to $\alpha\text{-Bi}_2\text{O}_3$ and $\beta\text{-Bi}_2\text{O}_3$ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.

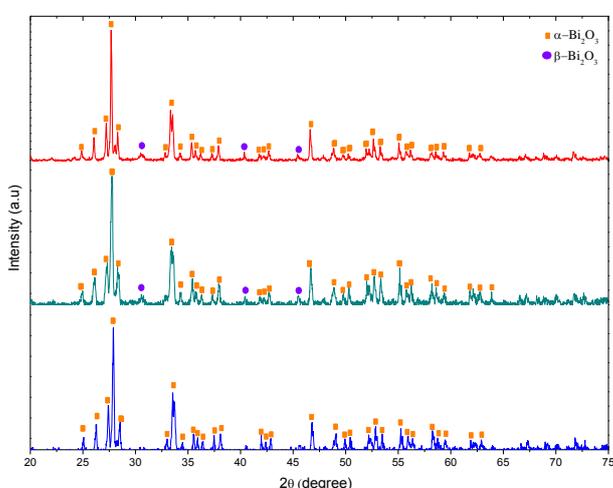


Figure 4 XRD diffractograms of Bi_2O_3 particles synthesized using: (a) urea; (b) glycine; and (c) citric acid after calcination

The $\alpha\text{-Bi}_2\text{O}_3$ phase was dominant in all products, as depicted in Figure 4. The Bi_2O_3 particles tended to return to the $\alpha\text{-Bi}_2\text{O}_3$ phase during the cooling process because this phase is more stable than the other Bi_2O_3 polymorphs at room temperature (La et al., 2013). However, minor amounts of $\beta\text{-Bi}_2\text{O}_3$ phase might be formed in Bi_2O_3 particles synthesized

using urea and glycine, as they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β - Bi_2O_3 phase (La et al., 2013) and, as reported by Jalalah et al. (2015), the β - Bi_2O_3 phase is formed at approximately 650°C.

Figure 5 depicts the morphology of Bi_2O_3 prepared using various fuels. Before calcination, Bi_2O_3 prepared with urea and citric acid formed dense particles with thin, flake-like and bulky, thick, flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material, formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi_2O_3 particles because it contains the highest number of amine groups, which promote an exothermic reaction when in contact with nitrate. This reaction provided the high energy required for the Bi_2O_3 formation. The different results obtained herein may have been due to the products' different fuel to oxidant ratios. Generally, in addition to fuel type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the particles' morphologies. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence ratio ($\frac{RV}{OV}$) (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, a supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere may have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, used as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.

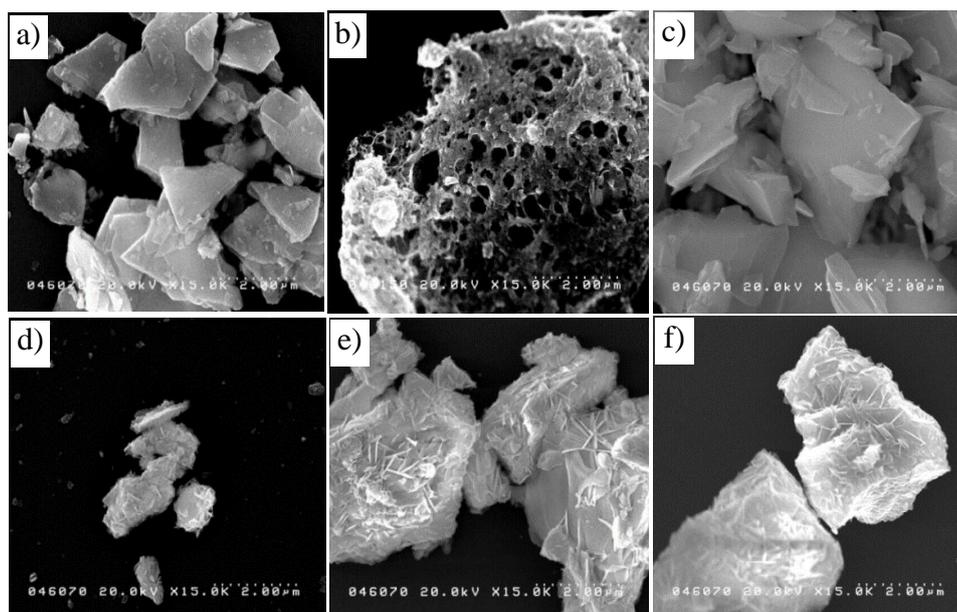


Figure 5 Scanning electron microscopy (SEM) images of Bi_2O_3 before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively

Figures 5d, 5e, 5f show that the calcination step led to crystal growth and the formation of rod-like Bi_2O_3 particles, prepared using urea, as depicted in Figure S1. However, the crystal growth on the Bi_2O_3 prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 show that the Bi_2O_3 particles prepared with citric acid exhibited crystal growth in the

form of rods and the main particles tended to sinter. The rod-like structures may have resulted from the growth of tetragonal crystal structures. The XRD diffractograms, depicted in Figure 4, confirmed the formation of this crystal structure even at low intensities.

3.2. Photocatalytic Activity

The photocatalytic activity of the prepared Bi_2O_3 particles was evaluated using methyl orange as the dye organic material. Figure 6 shows that the photocatalytic activity of the Bi_2O_3 particles synthesized using citric acid was lower than that of the particles prepared using glycine and urea. These results were supported by the diffuse reflectance spectroscopy-ultraviolet (DRS-UV) analysis, depicted in Figure 7, where particles prepared with citric acid had higher band gap energy (2.75 eV) than those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the material's band gap, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of $\alpha\text{-Bi}_2\text{O}_3$ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of $\beta\text{-Bi}_2\text{O}_3$ (Ali, 2014). Both Bi_2O_3 polymorphs exhibited higher photocatalytic activity than other Bi_2O_3 polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi_2O_3 particles, prepared by citric acid, may have been due to the dominant content of $\alpha\text{-Bi}_2\text{O}_3$, as depicted in the XRD diffractogram result illustrated in Figure 4c. It has been reported that the combination of $\alpha\text{-}$ and $\beta\text{-Bi}_2\text{O}_3$ phases significantly improves the photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).

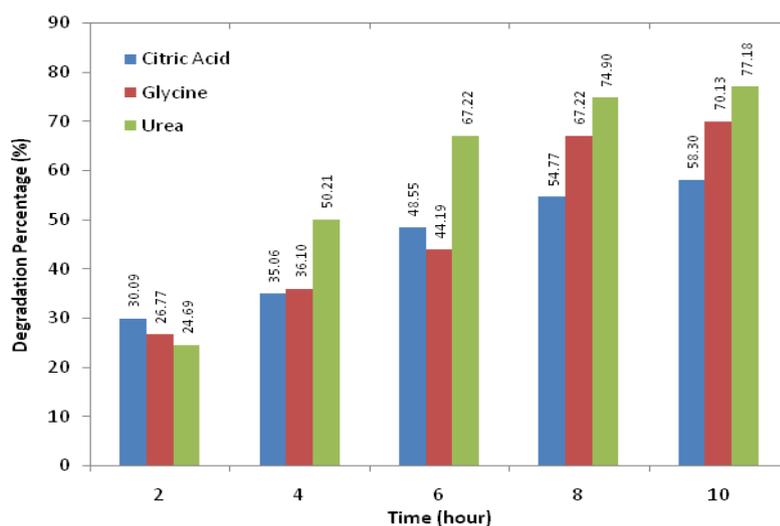


Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi_2O_3 synthesized using different fuels

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied.

Generally, the dye's degradation by photocatalyst activity followed first-order kinetics, as expressed by the Equation 2:

$$\ln C_t = \ln C_0 - kt \quad (2)$$

where, C_0 is the initial concentration of the methyl-orange solution (ppm), C_t is the concentration of the methyl orange solution (ppm) at time t , and k is the constant of the degradation rate at first order (s^{-1}).

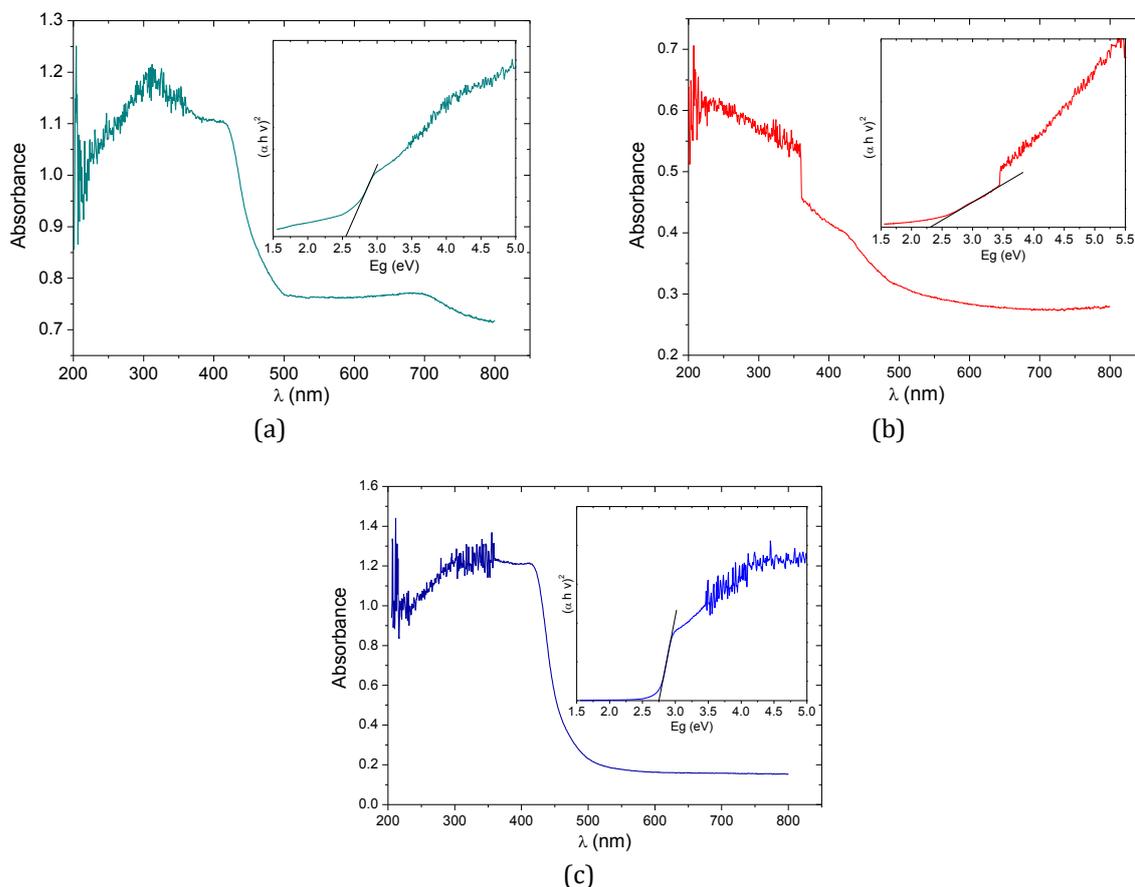


Figure 7 DRS-UV spectra of Bi_2O_3 synthesized using: (a) urea; (b) glycine; and (c) citric acid

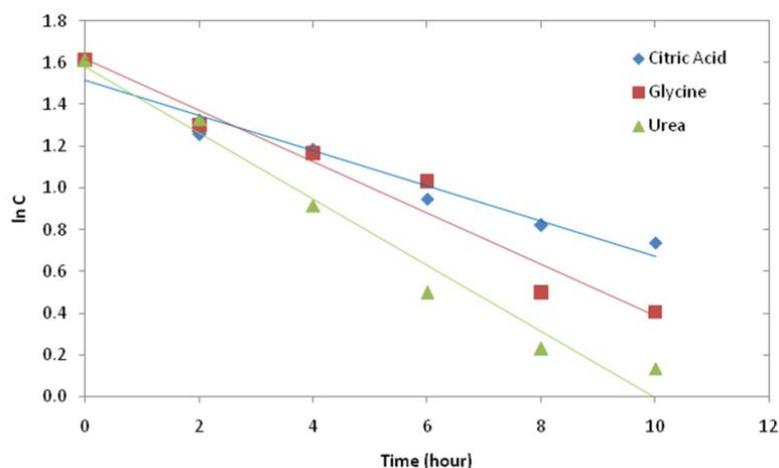


Figure 8 First-order reaction of methyl-orange degradation by Bi_2O_3 , synthesized using different fuels

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methyl-orange degradation rate constants of Bi_2O_3 synthesized using urea, glycine, and citric acid were $4.38 \times 10^{-5} s^{-1}$, $3.38 \times 10^{-5} s^{-1}$, and $2.33 \times 10^{-5} s^{-1}$, respectively. Thus, it was concluded that Bi_2O_3 synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of Bi_2O_3

synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap and therefore, became the most active catalysts.

4. Conclusions

Bi_2O_3 particles were successfully synthesized using the solution combustion method with various fuels: urea, glycine, and citric acid. The successful synthesis was confirmed by the particles' yellow color and the presence of a Bi-O-Bi vibration mode at $837\text{--}848\text{ cm}^{-1}$ by FTIR analysis. The different fuels affected the morphology and physical properties of the synthesized particles. $\alpha\text{-Bi}_2\text{O}_3$ (monoclinic), identified at 2θ 27.2, 27.7 and 33.3, was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of $\beta\text{-Bi}_2\text{O}_3$ (tetragonal), observed at 2θ 30.5, 41.8, 45.5. Different morphological structures of Bi_2O_3 particles were found, including thin-flake, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the particles' band gap energies, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi_2O_3 particles synthesized using urea, followed by glycine and citric acid, with degradation rate constants of $4.38 \times 10^{-5}\text{ s}^{-1}$, $3.38 \times 10^{-5}\text{ s}^{-1}$, and $2.33 \times 10^{-5}\text{ s}^{-1}$, respectively.

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